1. Originating Working Group:	2. Alert Number:
Working Group: Oversight Working Group (OSWG) Contact: contact@questforum.org	22-002A
3. Documentation Affected:	**4. Issue Date:**
QFE-005 TL 9000 Audit Day Requirements	Sept 12, 2022

5. Reason for Alert:

To announce the publication of a revision to the TL 9000 Auditor Time document which includes the Auditor Time Chart. The new document is R7.0

6. Description:

The TL 9000 Audit Day Requirements has been updated to version 7.0. The changes are:

1. Modified Section 6 to indicate how:

    a. Mandatory Documents are applied for multi-site organizations

    b. Rounding is applied only AFTER all audit day calculations are completed; and

    c. Removed measurement audit days for sites that do not collect, validate, and report measurements.

2. Modified Section 8 to clarify campus.

3. Replaced Section 10 to indicate no reductions are allowed beyond IAF Mandatory Documents.

7. Comments:

The mandatory effective date of the new chart is September 01, 2023. **The minimum time for all audits conducted on or after that date, whether part of an existing or new contract or quote, shall use the R7.0 document**. With agreement between the CB and the organization, the new document may be used immediately.